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Recent Advances in Industrial & Manufacturing Technologies

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Proceedings of the 1st International Conference on Industrial and Manufacturing Technologies (INMAT '13)

Vouliagmeni, Athens, Greece, May 14-16, 2013

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Preface

This year the 1st International Conference on Industrial and Manufacturing Technologies (INMAT '13) was held in Vouliagmeni, Athens, Greece, May 14-16, 2013. The conference provided a platform to discuss manufacturing systems engineering, complex systems engineering, industrial systems engineering etc with participants from all over the world, both from academia and from industry.

Its success is reflected in the papers received, with participants coming from several countries, allowing a real multinational multicultural exchange of experiences and ideas.

The accepted papers of this conference are published in this Book that will be sent to international indexes. They will be also available in the E-Library of the WSEAS. Extended versions of the best papers will be promoted to many Journals for further evaluation.

Conference such as this can only succeed as a team effort, so the Editors want to thank the International Scientific Committee and the Reviewers for their excellent work in reviewing the papers as well as their invaluable input and advice.

The Editors

Table of Contents

Plenary Lecture 1: Industrial Design and Technology of Specialized Science-Based Products - The Case of Biosensors <i>Christina Siontorou</i>	13
Plenary Lecture 2: Method for Control of the Make-To-Order Manufacturing System on the Base of Earning Power Assessment – Theoretical Approach <i>Luiza Daschievici</i>	14
Plenary Lecture 3: Method for Control of the Make-To-Order Manufacturing System on the Base of Earning Power Assessment - Experimental Approach <i>Daniela Ghelase</i>	15
Plenary Lecture 4: The Strategic Development of Advanced TPS Based on the New Manufacturing Theory <i>Kakuro Amasaka</i>	16
Plenary Lecture 5: Modeling of Surfaces Machining <i>Virgil Teodor</i>	17
Applying Six Sigma Methodology Based On “DMAIC” Tools to Reduce Production Defects in Textile Manufacturing <i>Mohammed T. Hayajneh, Omar Bataineh, Rami Al-Tawil</i>	19
Influence of Friction Stir Welding Process and Tool Shape on Strength Properties of Aluminium Alloy Joints <i>Maen M. Al-Rashdan</i>	25
Efficient Maximum Power Point Tracking Algorithm for Photovoltaic Cells <i>Khaled Bataineh, Amr Hamzeh</i>	29
Adaptive Control of Continuous Fermentation with Immobilized Yeasts <i>Saccharomyces Cerevisiae</i> BO 213 <i>Velislava Lyubenova, Georgi Kostov, Rositsa Denkova, Desislava Pircheva, Maya Ignatova, Mihail Angelov</i>	35
Programmable Specialized Controllers – a New Class for Control of Unique and Small - Batch Production Technical Objects <i>Emil Petrov, Velislava Lyubenova, Maya Ignatova</i>	41
Cutting Force and Torque at Drilling with Curved Cutting Edge Multi-Flute Drill <i>Nicușor Baroiu, Cristian Croitoru, Silviu Berbinschi, Virgil Teodor, Sofia Totolici</i>	46
Prediction of Cooling Rate in API-5L-X70 Steel Plates welded by Submerged Double-Arc Welding <i>Elena Scutelnicu, Carmen Catalina Rusu, Emil Constantin, Virgil Teodor</i>	52

Safety Management Diagnostic Method Regarding Work Cost Accidents from Electrical Power Installations	58
<i>Remus Dobra, Georgeta Buica, Pasculescu Dragos, Monica Leba</i>	
Classification and Characterization of Basalts of Branisca and Dobra – Romania, for Capitalization	64
<i>Danciu Ciprian, Buia Grigore</i>	
The Use of Fault Tree in Industrial Risk Analysis: A Case Study	70
<i>Roland-Iosif Moraru, Gabriel-Bujor Băbuț</i>	
The Subdivisional Organization of the Mine Companies for Pit Coal Exploitation in Romania: An Analysis from the Perspective of the Attributions Related to Founding of Decisions of Employing the Capital and Deposit Factors of Production	76
<i>Sorin Iuliu Mangu, Diana Cornelia Csimga</i>	
Power Active Filter Based on Synchronous Reference System Theory	82
<i>Marcu Marius, Samoila Brana Liliana, Popescu Florin</i>	
Calculation Method for the Energy Loss in the Pneumatic Mining Networks	88
<i>Dan Codrut Petrilean, Sabin Ioan Irimie, Rares Munteanu</i>	
Case Study of a Handwriting Recognition Base on Accelerometer and Gyroscope	94
<i>Sochirca Bogdan, Poanta Aron</i>	
Safety Level Assessment in Potentially Explosive Atmospheres	98
<i>Sorin Mihai Radu, Vlad-Mihai Pasculescu</i>	
The Influence of European Funds on Economy	104
<i>Ilie Răscolean, Gabriela Corina Slusariuc</i>	
The Viability Analysis - An Instrument for Founding the Decision of Continuig/ceasing Activity within the Pit Coal Exploitation Perimeters In Romania	109
<i>Ilie Răscolean, Sorin Iuliu Mangu</i>	
Professional Risk Management: Analysis of Offer for External Authorized Services of Prevention and Protection in Two Romanian Counties	114
<i>Sabina Irimie, Virginia Băleanu, Maria-Elena Boatcă</i>	
The Impact of Lignite Exploitation upon the Stability of the Terrestrial Communication Roads	120
<i>Victor Arad, Viorel Salvador Caragea, Oana Bărăiac</i>	
Physical Protection System for facilities Containing Selected Dangerous Substances	126
<i>Tomáš Loveček, Juraj Vaculík, Ladislav Mariš</i>	
Research on Drilling Process of Polymer Biocomposite Materials-Cutting Force Models	132
<i>Mihaiela Iliescu, Diana Murar, Catalina Bivolaru, George Enciu</i>	

Finite Element Method used for Determination of the Elastic Deformations of Movable Headstock Assembly	138
<i>Emilia Balan, George Constantin, Laurentiu Nae, Mihalache Ghinea</i>	
Manufacturing Technology using Sheet Moulding Compounds for Cylinder Head Covers Composite Polymer in the Automotive Industry	144
<i>Opran Constantin, Teodorescu Florin, Vasile Bendic, Dobrescu Tiberiu</i>	
Static and Transient Analysis of Radial Tires Using ANSYS	148
<i>Tiberiu Giurgiu, Florina Ciortan, Cristina Pupaza</i>	
Automatic Image Processing for Welding Inspection	153
<i>Catalin Gheorghe Amza, Dan Nitoi Florin, Enciu George</i>	
Contributions to the State of Stresses and Strains that Appear in Root Canal Preparing using Ultrasonic Waves	159
<i>Oana Elena Amza, Gheorghe Amza, Zoia Apostolescu, Dan Florin Nitoi</i>	
Studies Regarding the 2D Modelling of the Crossing Profiles of the Helical Compressors Rotors	163
<i>Camelia Lăcrămioara Popa, Virgil Teodor</i>	
Earning Power Assessment of Job Developed in Make-to-Order Manufacturing System	168
<i>Luiza Daschievici, Daniela Ghelase</i>	
Earning Power assessment of Order Developed in Make-to-Order Manufacturing System	173
<i>Luiza Daschievici, Daniela Ghelase</i>	
Study Regarding Behavioural Management of Manufacturing System	178
<i>Luiza Daschievici, Daniela Ghelase</i>	
Considerations on the Make-to-Order Manufacturing System Control	184
<i>Daniela Ghelase, Luiza Daschievici</i>	
Earning Power Assessment of Operation Developed in the Make-to-Order Manufacturing System	188
<i>Daniela Ghelase, Luiza Daschievici</i>	
Behaviour Modelling of the Manufacturing System	192
<i>Daniela Ghelase, Luiza Daschievici</i>	
Adaptive-Optimal Monitoring of the Machining Process	196
<i>Gabriel Frumușanu, Alexandru Epureanu, Virgil Teodor</i>	
Forecast the Impact of Change in a Manufacturing Environment	202
<i>Laurentiu Nae, Emilia Balan, George Constantin, Vasile Bendic</i>	
Model of the Structural Response of the Machining System – Main Spindle Behaviour	206
<i>George Constantin, Emilia Balan, Enciu George, Laurentiu Nae</i>	

Demand and Offer Low Description of LCD Monitors by Multiple Equation Model	212
<i>Vasile Bendic, Constantin Opran, Nae Laurentiu, Nicoleta Pascu</i>	
Expert Judgment within the Framework of Risk Assessment of Industrial Processes	216
<i>Katarina Kampova</i>	
Advanced Machining Conception for Air-Craft Complex Component Parts	221
<i>Raluca Malciu, Madalina Calbureanu</i>	
Experimental Research on Submerged Multi-Arc Welding of API-5L-70X Steel	227
<i>Luigi Renato Mistodie, Emil Constantin, Costica Voicu, Virgil Teodor</i>	
Numerical Models for Simulation of Submerged Double Arc Welding Process	233
<i>Carmen Catalina Rusu, Elena Scutelnicu, Luigi Renato Mistodie, Virgil Teodor</i>	
Translating Academic Research into Products - The Case of Biosensors	239
<i>Cjristina G. Siontorou, Fragiskos A. Batzias</i>	
Experimental Research about Shocks	245
<i>Mihaela-Liana Bogdan</i>	
The Strategic Development of Advanced TPS based on a New Manufacturing Theory	248
<i>Kakuro Amasaka</i>	
Influences on the Optimization of the Energy System	262
<i>Alin Isac, Claudia Isac</i>	
Virtual Instrument Technology for Testing of Experimental Electronic Devices and Amplifier Circuits	268
<i>Carol Zoller, Remus Dobra, Dragos Pasculescu</i>	
Measurement Adjustment in a Special Type of Traverse	274
<i>Veres Ioel</i>	
Authors Index	278

Plenary Lecture 1

Industrial Design and Technology of Specialized Science-Based Products - The Case of Biosensors



Professor Christina Siontorou

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Abstract: An industry is called science-based if the time lags between scientific discoveries and their possible industrial implementation are quite short; relevant examples include the pharmaceutical, biotechnology, nanotechnology, semiconductor, and fine chemical industries. Designing presupposes a thorough understanding of the products at deep (molecular and atomic) knowledge levels, necessitating design engineers and product developers to maintain specialized knowledge on both, science and technology, at advanced levels. This requirement stems primarily from product concepts based on complex phenomena that are hard to accurately reproduce, yet it is powered by the diversified and upgraded preferences of end users. Integrating this specialized knowledge on a large scale is not an easy task either: science-based products relate to interdisciplinary development approach, usually fed directly from the academic output, in contrast to engineering-based products, that their transition from bench to market proceeds via classical scaling-up. Clearly, science-based products require high R&D expenses and exhibit high investment risk, owing to an inevitable series of knowledge transformation and/or translation from end-users' preferences to product description, to product specifications to product concept to design requirements, possibly to be associated with basic science, hypotheses testing and extensive experimentation. Using biosensor devices as an exemplar, this lecture will present these transformation paths, using various case examples from works performed in our Laboratory of Simulation of Industrial Processes. Design requirements and production platforms are also discussed.

Brief Biography of the Speaker: Dr C. Siontorou holds a BSc (Hons) in Biomedical Sciences from the University of Sunderland (UK) and a PhD in Analytical Chemistry (2000) from the University of Athens. She worked as a pharmaceutical enterprise consultant on drug development/validation and regulatory affairs (1998-2004) Since 2003, she serves at the Department successively as adjunct lecturer, Lecturer, and now underway for the position of Assistant Professor, specializing in the "Design/Development of Chemical Technology Products". Her research interests include: biosensors; nanosensors; multi-arrays; environmental metrology; environmental management; product design; design of field detectors; industrial process biosensing; expert systems; fault diagnosis; knowledge management; technology management; knowledge transfer systems; ontology design. She has 32 publications in highly rated ISI journals and 35 in conference proceedings (of IEEE, CHISA, European Biosensor Society, European Biomass Conferences, etc.) 221 ISI citations and an h-index of 14 (source: ISI Web of Science, Thompson Scientific; self-citations have been excluded). She has recently received the 5th-place award in the 1st i-Bank Innovation & Technology Competition (National Bank of Greece) on the significance of her work on environmental monitoring for the Greek regional development.

Plenary Lecture 2

Method for Control of the Make-To-Order Manufacturing System on the Base of Earning Power Assessment – Theoretical Approach



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Abstract: Method for control of the make-to-order manufacturing system on the base of earning power assessment is a new method to control the entire production process, starting with customer enquiry up to product deliver. In practice, decisions on acceptance of order and production planning are often considered separately. Sales Department is responsible for accepting orders, while the production department in charge of production planning for implementation of orders accepted. Acceptance decisions are often made without involving the control of the production department or incomplete information on the basis of available production capacity. Method for integrated control of the job shop type manufacturing system proposed in this presentation aims to facilitate the connection between the two departments and to achieve integrated control of job shop type manufacturing system on the basis of Earning Power (EP) evaluation. It gives a more accurate picture of a firm's profitability than gross income. It is presented the proposed method flowchart, three modeling techniques for time and cost: analytic, neural network and k-Nearest Neighbour. Using the achieved models, EP is evaluated at operation level, job level and order level of make-to-order manufacturing system.

Brief Biography of the Speaker: Luiza Daschievici got a Master's degree in Mechanical Engineering in 1994. In 2000 Luiza Daschievici got a PhD in Mechanical Engineering (“Dunarea de Jos” University of Galati). Since 1994, she has been an assistant, then lecturer and associate professor at “Dunarea de Jos” University of Galati. Her research fields are the following: technology of the manufacturing process; cutting process modeling; tribology of parts machines; techniques of complex modeling of the manufacturing systems; the reliability of the mechanics systems. Dr. Daschievici Luiza has participated in many research projects organized by Romanian Ministry of Education and Science. She published, as author or co-author, over 80 articles in journals and proceedings of the international conference (Hungary, Italy, Hong Kong, Spain, Portugal, Poland, South Africa, Japan, UK, USA). Daschievici Luiza wrote 5 books in her research field. She is a member of the following professional and scientific associations: IFAC – International Federation of Automatic Control, SAAM - South African for Theoretical and Applied Mechanics, IAENG – International Association of Engineers, ARoTMM - Romanian Association for Theory of Machines and Mechanisms, ACM-V - Multidisciplinary Research Association of the West Zone. Dr. Daschievici Luiza is an expert of Romanian National University Research Council – CNCISIS.

Plenary Lecture 3

Method for Control of the Make-To-Order Manufacturing System on the Base of Earning Power Assessment - Experimental Approach



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Abstract: A key requirement for make-to-order manufacturing (MTO) companies to remain competitive is the ability to assess incoming orders in terms of their technical-economic efficiency and determine the best orders that they should accept.

It is presented numerical simulations of the method proposed in “Method for control of the make-to-order manufacturing system on the base of earning power assessment - Theoretical approach”. It is demonstrated the ability of the proposed method on a real case and illustrated the applicability of mathematical models that were proposed. The main problems for a MTO company manager, problems related to order acceptance and machine control are solved by the new integrated control method, which is included in this presentation.

Brief Biography of the Speaker: Daniela Ghelase graduated from the “Politehnica” University of Bucharest in 1985 (the Faculty of Machine Manufacturing). In 2002, she got her PhD in Industrial Engineering at “Dunarea de Jos” University of Galati.

Her research fields include: flexible systems manufacturing, numerical simulation of manufacturing processes and surfaces generation, optimal computer-aided design of gear-sets, quality assurance and management.

Dr. Ghelase is Associate Professor at the Faculty of Engineering Braila, “Dunarea de Jos” University of Galati. She published, as author or co-author, over 80 articles in journals and in proceedings of international conferences (Hungary, Italy, Hong Kong, Spain, Portugal, Poland, South Africa, Japan, UK, USA). Daniela Ghelase wrote 5 books in her research field. In 2005 she was visiting professor at The City University of Hong Kong.

She is a member of the following professional and scientific associations: IFAC – International Federation of Automatic Control, SAAM - South African for Theoretical and Applied Mechanics, IAENG – International Association of Engineers ARoTMM - Romanian Association for Theory of Machines and Mechanisms, ACM-V - Multidisciplinary Research Association of the West Zone.

Dr. Daniela Ghelase is an Expert of Romanian National University Research Council – CNCSIS.

Plenary Lecture 4

The Strategic Development of Advanced TPS Based on the New Manufacturing Theory



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Abstract: The Toyota Production System (TPS) exemplifies Japanese manufacturing though it has been further developed and spread in the form of internationally shared global production systems, including Just-in-Time (JIT). TPS is no longer a proprietary technology of Japan. This study focuses on the strategic development of Advanced TPS based on the new manufacturing theory through New JIT, a new management technology principle that surpasses conventional JIT practices. Specifically, the authors have developed the New Japan Global Production Model "NJ-GPM", a system designed to achieve worldwide uniform quality and production at optimal locations – the keys to successful global production. The effectiveness of NJ-GPM is demonstrated at Toyota, a leading international corporation.

Brief Biography of the Speaker: Dr. Amasaka became a professor of the School of Science and Engineering, and the Graduate School of Science and Engineering at Aoyama Gakuin University, Tokyo, Japan in April 2000. His specialties include: production engineering (Just in Time, JIT and Toyota Production System, TPS), multivariate statistical analysis and, reliability engineering.. Recent research conducted includes: "Science SQC, new quality control principle", "Science TQM, new quality management principle", "New JIT, new management technology principle", "Customer Science", "Kansei Engineering" and numerical simulation (Computer Aided Engineering, CAE). Positions in academic society and important posts: He is the author of a number of papers on strategic total quality management, as well as the convener of JSQC, JOMSA, and other publications (e.g. POMS in USA and EurOMA in Europe). He has been serving as the vice chairman of JSPM (2003-2007) and JOMSA (2008-2010), the director of JSQC (2001-2003), and the commissioner of the Deming Prize judging committee (2002-present). Now, he is inaugurated as the vice chairman (2009-2010) and the chairman of JOMSA (2011-present). Patents and prizes: He acquired 72 patents concerned with quality control systems, production systems, and production engineering and measurement technology. He is a recipient of the Aichi Invention Encouragement Prize (1991), Nikkei Quality Control Literature Prizes (1992, 2000, 2001 and 2010), Quality Technological Prizes (JSQC, 1993 and 1999), SQC Prize (JUSE, Union of Japanese Scientists and Engineers, 1976) and Kansei Engineering Society Publishing Prize (2002).

Plenary Lecture 5

Modeling of Surfaces Machining



Lecturer Virgil Teodor

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Abstract: The problematic surfaces generation by enveloping method is known, and exists general laws for solving enwrapping problems of first degree or second degree (Olivier, Gohman).

Also, the problems of helical surfaces generation was developed at large using the method of helical movement decomposition.

At “Dunărea de Jos” University of Galați, during more years were developed algorithms designated to solution the surfaces generation by enveloping: the minimum distance method; the substitutive circles family method; the in plane generating trajectories method.

These methods, applied for all the enveloping generation problems (first degree problems, profiles and surfaces associated with rolling centrodes couples as so as contact problems of revolving surfaces with helical surfaces), and also second degree problems (reciprocally enwrapping surfaces with point contact, have solutions based on these new methods, characterized by these that the theorems formulation is much simplified (for the minimum distance method), a intuitive form of enwrapping surfaces, especially for the substitutive circles family method, a simplified enveloping condition for the in plane generating trajectories method.

The methods may be easy used also for a expression in discreetly form of surfaces.

The enveloping surfaces modeling, by presented methods, allow a rigorous expressing of tool’s primary peripheral surface which generates surfaces by enwrapping.

Brief Biography of the Speaker: Virgil Teodor graduated a 5 years Mechanical Engineering degree program at “Dunarea de Jos” University of Galati (1994); PhD in Industrial Engineering - at “Dunarea de Jos” University of Galati (2005); Research fields: cutting process modeling on the machine tools; surface generation with cutting tools which work by enwrapping; the surfaces generation methods study algorithmisation. Professional experience: 1994 – 2000 – Engineer at Uzinsider Engineering design institute; 2003 – 2004 – Assistant at “Dunarea de Jos” University of Galati, Manufacturing Science and Engineering Department; 2004 up to present – lecturer, in the same department. Virgil Teodor participated in 6 research projects supported by Romanian Ministry of Education and Science; author / co-author of over 5 scientific or didactic books; over 60 scientific papers written or co-authored, published to International / National Conferences proceedings (Spain, Italy, USA, Greece, Malta) and Journals. Member of professional and scientific associations: Romanian Association for Non-Conventional Technologies - ARTN.

Authors Index

Al-Rashdan, M. M.	25	Croitoru, C.	46	Marius, M.	82
Al-Tawil, R.	19	Csiminga, D. C.	76	Mistodie, L. R.	227, 233
Amasaka, K.	248	Daschievici, L.	168, 173, 178	Moraru, R.-I.	70
Amza, C. G.	153, 159	Daschievici, L.	184, 188, 192	Munteanu, R.	88
Amza, O. E.	159	Denkova, R.	35	Murar, D.	132
Angelov, M.	35	Dobra, R.	58, 268	Opran, C.	212
Apostolescu, Z.	159	Dragos, P.	58	Pascu, N.	212
Arad, V.	120	Enciu, G.	132, 153, 206	Pasculescu, D.	268
Aron, P.	94	Epureanu, A.	196	Pasculescu, V.-M.	98
Băbuț, G.-B.	70	Florin, D. N.	153, 159	Petrilean, D. C.	88
Balan, E.	138, 202, 206	Frumușanu, G.	196	Petrov, E.	41
Băleanu, V.	114	Ghelase, D.	168, 173, 178	Pircheva, D.	35
Băraiac, O.	120	Ghelase, D.	184, 188, 192	Popa, C. L.	163
Baroiu, N.	46	Ghinea, M.	138	Popescu, F.	82
Bataineh, K.	29	Hamzeh, A.	29	Pupaza, C.	148
Bataineh, O.	19	Hayajneh, M. T.	19	Radu, S. M.	98
Batzias, F. A.	239	Ignatova, M.	35, 41	Răscolean, I.	104, 109
Bendic, V.	144, 202, 212	Iliescu, M.	132	Rusu, C. C.	52, 233
Berbinschi, S.	46	Ioel, V.	274	Samoila, B. L.	82
Bivolaru, C.	132	Irimie, S. I.	88, 114	Scutelnicu, E.	52, 233
Boatcă, M.-E.	114	Isac, A.	262	Siontorou, C. G.	239
Bogdan, M.-L.	245	Isac, C.	262	Slusariuc, G. C.	104
Bogdan, S.	94	Kampova, K.	216	Teodor, V.	46, 52, 163
Buia, G.	64	Kostov, G.	35	Teodor, V.	196, 227, 233
Buica, G.	58	Laurentiu, N.	138, 202	Teodorescu, F.	144
Calbureanu, M.	221	Laurentiu, N.	206, 212	Tiberiu, D.	144
Caragea, V. S.	120	Leba, M.	58	Tiberiu, G.	148
Ciortan, F.	148	Loveček, T.	126	Totolici, S.	46
Ciprian, D.	64	Lyubenova, V.	35, 41	Vaculík, J.	126
Constantin, E.	52, 227	Malciu, R.	221	Voicu, C.	227
Constantin, G.	138, 202, 206	Mangu, S. I.	76, 109	Zoller, C.	268
Constantin, O.	144	Mariš, L.	126		